

## 减速机重量 Gear unit weight

规格 Size	37	47	57	67	77	87	97
重量 (kg) Weight	7	10	14	26	50	100	170

所注重量为平均值, 仅供参考  
The weights are mean values, only for reference.

## 润滑油量表 Lubrication table

S...:

规格 Size	润滑油量 (升)      Fill quantity in liters					
	M1	M2	M3 <sup>1)</sup>	M4	M5	M6
S37	0.25	0.4	0.5	0.6	0.4	0.4
S47	0.35	0.8	0.7	1.1	0.8	0.8
S57	0.5	1.2	1	1.5	1.3	1.3
S67	1	2.0	2.2/3.1	3.2	2.6	2.6
S77	1.9	4.2	3.7/5.4	6	4.4	4.4
S87	3.3	8.1	6.9/10.4	12	8.4	8.4
S97	6.8	15	13.4/18	22.5	17	17

SF...:

规格 Size	润滑油量 (升)      Fill quantity in liters					
	M1	M2	M3 <sup>1)</sup>	M4	M5	M6
SF37	0.25	0.4	0.5	0.6	0.4	0.4
SF47	0.4	0.9	0.9	1.2	1.0	1.0
SF57	0.5	1.2	1	1.6	1.4	1.4
SF67	1	2.2	2.3/3	3.2	2.7	2.7
SF77	1.9	4.1	3.9/5.8	6.5	4.9	4.9
SF87	3.8	8	7.1/10.1	12	9.1	9.1
SF97	7.4	15	13.8/18.8	23.6	18	18

SA...、SAF...、SAZ...:

规格 Size	润滑油量 (升)      Fill quantity in liters					
	M1	M2	M3 <sup>1)</sup>	M4	M5	M6
S..37	0.25	0.4	0.5	0.6	0.4	0.4
S..47	0.4	0.8	0.7	1.1	0.8	0.8
S..57	0.5	1.1	1	1.6	1.2	1.2
S..67	1	2.0	1.8/2.6	2.9	2.5	2.5
S..77	1.8	3.9	3.6/5	5.9	4.5	4.5
S..87	3.8	7.4	6/8.7	11.2	8	8
S..97	7	14	11.4/16	21	15.7	15.7

注: 1) 表示减速机为组合型时低速级所加油量为大值。

Notes: 1) The large gear unit of multi-stage gear units must be filled with the larger oil volume.